

SCREEN DOOR ASSEMBLY INSTRUCTIONS

Parts Included

Screws:

4 frame screws #8 x 3/4"
4 frame screws #8 x 1 1/4"
11 self tapping screws #6 x 3/8"

Extrusions:

1 screen bottom
2 screen centers
2 screen frames
2 screen sides

Aluminum:

1 screen center panel 11 7/8" tall
1 bottom kick panel 4" tall

Misc:

1 plastic bubble slider 12"x 12"
1 plastic screen door handle 1 7/8" x 11 14"
Fiberglass screen
Screen spline



Bubble Slider



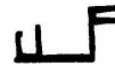
Door Handle



Screen Frame & Sides



Screen Center



Screen Bottom

Assembly Instructions

1. Lay screen frames and sides on flat table with the screen track (groove that spline fits into) down. You will be working on the inside of the screen first. Assemble frame using frame screws. The #8 x 1 1/4" screws to the inside, the 3/4" to the outside edge of the frame.
2. Measure your old screen door to locate lock position. If you have only one lock measure from the bottom of the screen to the center of the lock. If there are two locks, measure to the center of both locks. You are measuring to determine the placement of the bubble slider so that you have access to the locks from the inside of the coach.
3. Position the bubble slider so that the center of the bubble slider will line up with your lock center. Place screen center extrusion on either side of the bubble slider so that the bubble slider will be held in place, but still able to slide. Use 4 self tapping screws to install screen centers, one screw on each of the four sides.
4. Install aluminum center panel into the screen with 3 self tapping screws. Place one screw each at the top and bottom of the panel and one in the center. The aluminum should be laid so the color side is facing you with the mill finish side down. The folded edge of the center panel should be towards the plastic bubble slider.
5. Install screen bottom extrusion and kick panel in the same manner. Use two self tapping screws to secure the extrusion. The kick panel will slip into a slot on the screen center and into a slot on the screen frame.
6. By now, all of the extrusion and aluminum should be installed. If this is not the case, go back and find the step you missed. Remove bubble slider and turn the screen over.. The bubble slider will slide out easily until the screen door handle is installed later.
7. Install fiberglass screen using the screen spline. The trick to installing the screen evenly is to pull slightly on the screen while pressing in the spline.
8. Re-install the bubble slider into the screen center extrusion. Install screen door handle with two (2) remaining self tapping screws.
9. Your screen is now complete and ready to install into your entry door using your existing hinges.